S.No.	Item	Suggestion	To be implemented by
7.	Vestibule Frame with strengthening ribs outside	Design to be modified by providing the strengthening ribs from inside and closing it into Box.	Rly. Workshops and PUs.
8.	Ladder at the bottom of the endwall	To be eliminated.	Rly. Workshops and PUs.
9.	Lavatory Window	The window bars shifted from outside to inside the window frame.	Rly. Workshops and PUs.

Ultrasonic testing of rail parts

423. SHRI CO. POULOSE: Will the Minister of RAILWAYS be pleased to state:

(a) whether ultrasonic testing of all the moving parts is. being conducted in the Indian Railways;

(b) if not, the reasons therefor;

(c) whether the officials are keeping records of wheel profiles after each periodic overhauling since, derailments also occur whenever there is a substantial variation in the thickness of wheel flanges and the wheel diameter; and

(d) if not the reasons therefor?

THE MINISTER OF STATE IN THE MINISTRY OF RAILWAYS (SHRI BANDARU DATTATRAYA): (a) Ultrasonic testing of critical components, related to safety like axles Of rolling stock, is done at regular intervals in Indian Railways as prescribed in the Maintenance Manuals.

(b) Does not arise.

(c) Wheel profiles are checked during periodic overhaul. Important parameters related to wheel measurements like wheel diameter, wheel gauge, etc. are recorded in the workshops and variation in flange thickness or wheel diameter beyond prescribed permissible limit is not allowed.

(d) Does not arise.